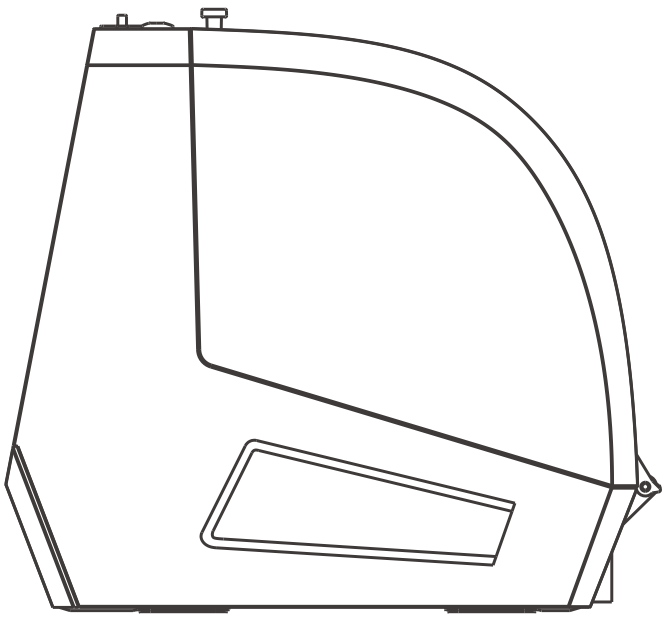
CREALITY

V5.0

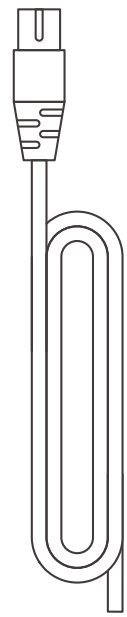
太空盔耗材干燥盒系列使用说明书

Creality Space Pi Filament Dryer User Manual

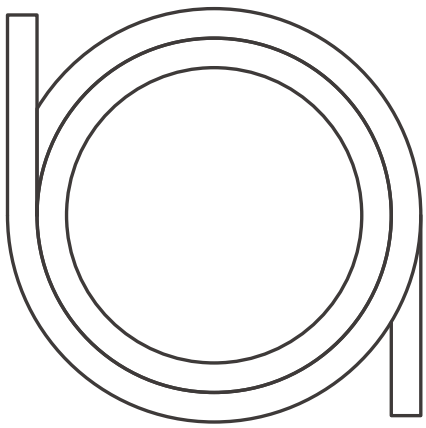
包装清单
Package List



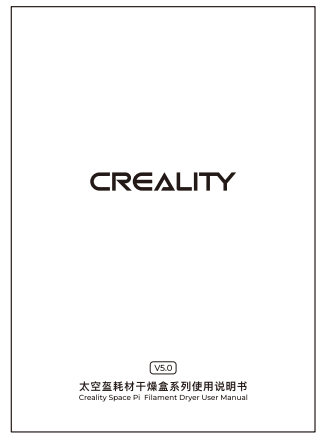
太空盔耗材干燥盒x1
Creality Space Pi Filament Dryer x1



电源线x1
Power Cable x1

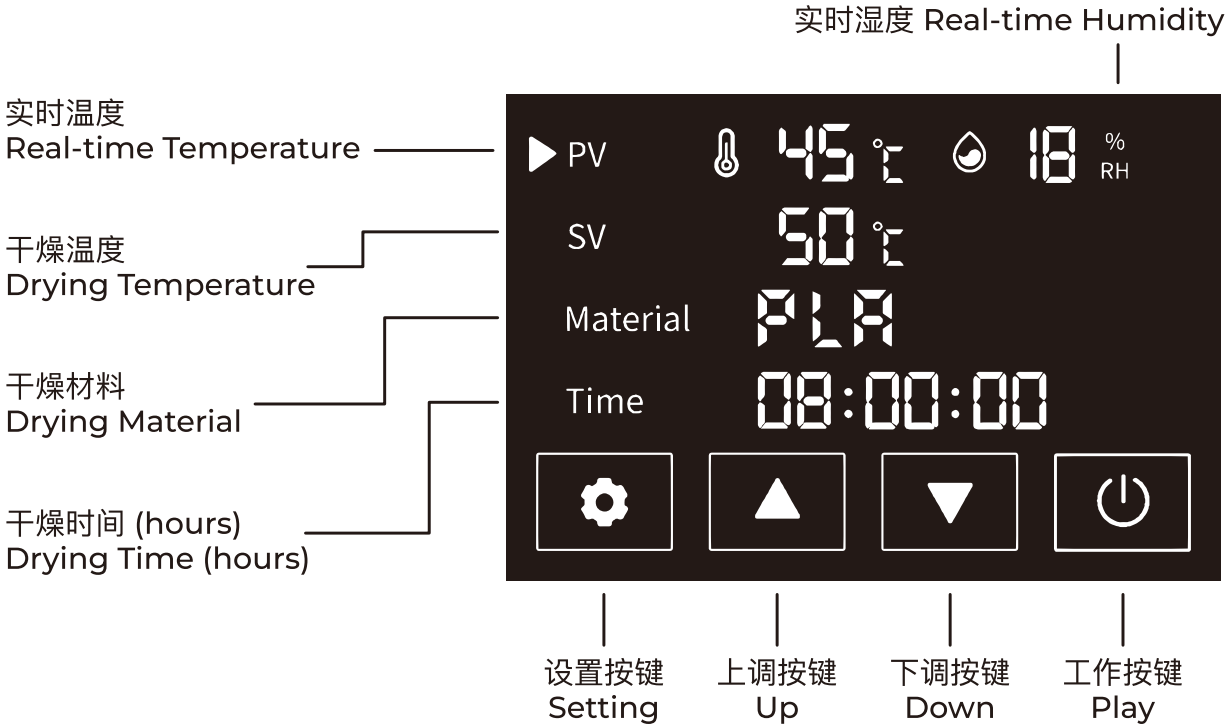


铁氟龙管x1
PTFE Tube x1



说明书x1
User Manual x1

产品简介
Product Introduction



温馨提示：

产品在潮湿环境放置后，首次开机工作可能会产生异味或烟雾，属于正常现象。实时温度及实时湿度仅作为干燥盒内部环境参考，不可替代温湿度传感器。

Kindly Reminder:

when the product is placed in a humid environment, there may be some odor or smoke in first use, which is normal. The real-time temperature and humidity are only for reference for the environment inside the dryer, which cannot be a substitute for data given by the temperature and humidity sensor.

产品参数
Product Parameters

产品系列 Product Series	太空盔耗材干燥盒系列 Creality Space Pi Filament Dryer
适用范围 Scope Of Application	1kg耗材 1kg Filament
额定电压 Rated Voltage	UK/GB/EUR/AUS/BRA/CHL/ARG AC220V 50/60Hz US/JPN AC110V 50/60Hz
工作温度 Working Temperature	45~70°C
工作时间 Working Time	0~48H
调节方式 Adjustment Mode	触屏调节 Touch Control

操作指南
Operation Guide

1.开机 Power On

打开背部电源开关→长按工作按键0.5s
Switch on the back power supply→Long press “Play” 0.5s

2.关机 Power Off

长按工作按键0.5s→关闭背部电源开关
Long press “Play” 0.5s→Switch off the back power supply

3.切换温度单位 Switch Temperature Units

长按设置按键→三角图标出现屏幕左侧→单击设置按键直到三角图标出现在“PV”左侧→单击上调按键/下调按键
Long Press “Setting”→ A triangle icon displayed on the left side of the screen→ Click “Setting” till the triangle icon moves to the left of “PV”→ Click “Up” / “Down” to switch

4.修改干燥温度 Modify Drying Temperature

长按设置按键→三角图标出现屏幕左侧→单击设置按键直到三角图标出现在“SV”左侧→单击上调按键/下调按键
Long Press “Setting”→ A triangle icon displayed on the left side of the screen→ Click “Setting” till the triangle icon moves to the left of “SV” →Click “Up” / “Down” to modify

5.修改干燥材料 Change Drying Material

长按设置按键→三角图标出现屏幕左侧→单击设置按键直到三角图标出现在“Material”左侧→单击上调按键/下调按键
Long Press “Setting”→ A triangle icon displayed on the left side of the screen→ Click “Setting” till the triangle icon moves to the left of “Material” →Click “Up” / “Down” to change

6.修改干燥时间 Modify Drying Time

长按设置按键→三角图标出现屏幕左侧→单击设置按键直到三角图标出现在“Time”左侧→单击上调按键/下调按键
Long Press “Setting”→ A triangle icon displayed on the left side of the screen→ Click “Setting” till the triangle icon moves to the left of “Time” →Click “Up” / “Down” to modify

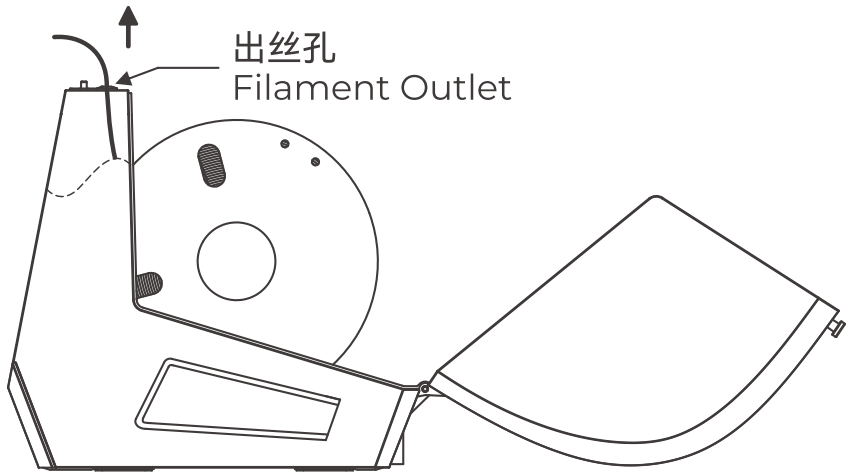
7.耗材推荐干燥温度及时间 Recommended Drying Temperatures For Different Filaments

Material	Temperature	Time
PLA	50°C	4-8h
PLA-CF	50°C	4-8h
TPU	55°C	4-8h
PP	55°C	4-8h
ABS	65°C	8-12h
ASA	65°C	8-12h
PETG	60°C	4-8h
PETG-CF	60°C	4-8h
PC	65°C	8-12h
PA	65°C	≧12h
PA-CF	65°C	≧12h
PET	60°C	4-8h

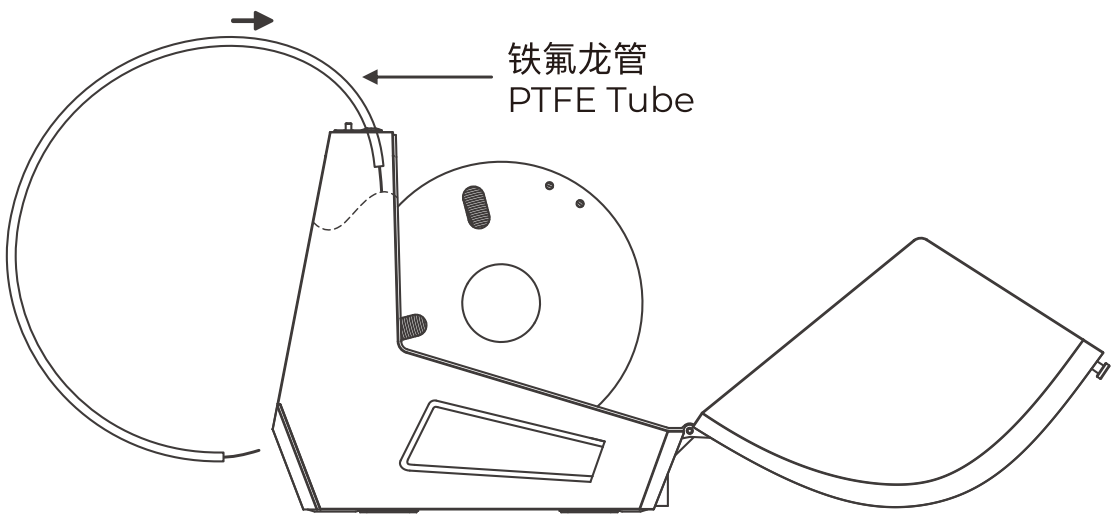
当设置干燥温度高于60°C时，请注意外壳表面烫手
Please be aware that the outer shell may be hot to touch when the drying temperature is set above 60°C

铁氟龙管使用说明
Instructions For Use Of PTFE Tube

1. 把耗材卷放入干燥盒内，将耗材丝按照图示方向穿过干燥盒上方的出丝孔。
Place the filament roll into the dryer, and feed the filament through the filament outlet on the top of the dryer as shown in the diagram.



2. 将耗材丝穿进铁氟龙管直到耗材丝漏出一段长度，随后将铁氟龙管前端插进干燥盒上方的出丝孔内并保证插入一定的长度。
Thread the filament into the PTFE tube until a length of filament protrudes, then insert the front end of the PTFE tube into the filament outlet on the top of the dryer, ensuring a certain length is inserted.



安全使用注意事项
Attentions For Safe Use

1、产品电源线及插座有损伤或有水接触时，切勿使用。
Please don’t use this product when its power cord and socket are damaged or in contact with water.

2、长时间不使用本产品时，请切断电源，避免发生突发性火灾。
When not in use for a long time, please power off it to avoid unexpected fire.

3、请勿在潮湿环境中使用本产品。
Please never use this product under wet conditions.

4、请勿让儿童玩耍本产品。
Please keep this product out of the reach of children.

5、本产品若有故障发生时，请先将电源关闭，并将电源插头从插座中拔出，不可继续使用，并与本公司售后服务人员联系，切勿自行更换非原厂零件或自行拆卸维修。
In case of any failure, please power off this product and then unplug it instead of using continuously; then, contact our after-sales service personnel, rather than replacing its parts with non-original ones or dismantling it for repair.

6、请按照产品铭牌要求的标准电压进行供电，否则会有工作异常的可能。
Please supply power according to the standard voltage required on the product nameplate, otherwise there may be a possibility of abnormal operation.

售后联系方式
After-sales Information

E-mail: CS@creality.com

SHENZHEN CREALITY 3D TECHNOLOGY CO.,LTD.
Official Website: www.creality.com
Business Tel: +86 755-8523 4565 E-mail: cs@creality.com
Company Address: 18th Floor, JinXiuHongDu Building, Meilong Road, Xinniu Community, Minzhi Street, Longhua District, Shenzhen City, China.