

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Product form : Mixture  
Trade name : UV Castable Violet  
Type of product : Photocentric DLP Resin, Photocentric UV Resin

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.2.1. Relevant identified uses**

Main use category : Industrial use, Professional use, Consumer use  
Use of the substance/mixture : For use in Photocentric UV LCD Printers  
For use in DLP Printers

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

**Supplier**

Photocentric Ltd, UK  
Cambridge House  
Oxney Road  
Peterborough, PE1 5YW - United Kingdom  
T +44 (0)1733349937  
[info@photocentric.co.uk](mailto:info@photocentric.co.uk) - <https://photocentricgroup.com/>

**1.4. Emergency telephone number**

Emergency number : +44 (0) 1733 349937 (Office hours only)  
Transport Emergencies for US & CANADA: For Hazardous Materials [or Dangerous Goods]  
Incident Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC 1-800-424-9300 / +1 703-527-3887 CCN 992854

**SECTION 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin sensitisation, Category 1 H317  
Hazardous to the aquatic environment – Chronic Hazard, Category 3 H412  
Full text of H-statements: see section 16

**Adverse physicochemical, human health and environmental effects**

May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

**2.2. Label elements**

**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) : Warning  
Contains : Proprietary (Photoinitiator); Proprietary (Anhydride)  
Hazard statements (CLP) : H317 - May cause an allergic skin reaction.  
H412 - Harmful to aquatic life with long lasting effects.

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Precautionary statements (CLP) : P261 - Avoid breathing fume, mist, spray, vapours. vapours, fume, spray.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear eye protection, protective clothing, protective gloves.  
P302+P352 - IF ON SKIN: Wash with plenty of soap and water.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation, a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.

### 2.3. Other hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Proprietary (Dimethacrylate)	≥ 25 – < 50	Aquatic Chronic 3, H412
Proprietary (Oligomer)	≥ 20 – < 25	Aquatic Acute 1, H400 Aquatic Chronic 2, H411
Proprietary (Acrylate)	≥ 5 – < 10	Acute Tox. 4 (Dermal), H312 Aquatic Chronic 3, H412
Proprietary (Amide Salt)	≥ 0.1 – < 3	Skin Irrit. 2, H315 Aquatic Chronic 3, H412
Proprietary (Photoinitiator)	≥ 0.1 – < 1	Skin Sens. 1, H317 Aquatic Chronic 4, H413
Proprietary (Anhydride)	< 0.1	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
Proprietary (Anhydride)		( 0.001 ≤ C ≤ 100) Skin Sens. 1A, H317

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

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First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for several minutes. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: If swallowed, seek medical advice immediately and show this container or label. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Give nothing or a little water to drink. Get immediate medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: May be harmful in contact with skin. May be harmful if swallowed and enters airways.
Symptoms/effects after inhalation	: Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause irritation to the digestive tract.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. In all cases of doubt, or when symptoms persist, seek medical attention. Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Other information	: High temperature decomposition products are harmful by inhalation.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Clean up any spills as soon as possible, using an absorbent material to collect it. Avoid contact with skin and eyes. Absorb spillage to prevent material damage.
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#### 6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment. Use personal protective equipment as required.
Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. See section 8 of the SDS for more information on personal protective equipment. Avoid breathing vapours, mist, spray.

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Protective gloves. Safety glasses. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Ventilate area.

### 6.2. Environmental precautions

Avoid release to the environment. Prevent liquid from entering sewers, watercourses, underground or low areas.

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### 6.3. Methods and material for containment and cleaning up

- For containment : For large spills, confine the spill in a dike and charge it with wet sand or earth for subsequent safe disposal. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Take up liquid spill into absorbent material. This material and its container must be disposed of in a safe way, and as per local legislation.
- Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
- Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Avoid breathing spray, vapours, mist. Wear personal protective equipment.
- Handling temperature : 10 – 50 °C
- Hygiene measures : Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Keep cool.
- Incompatible materials : Direct sunlight.
- Storage temperature : 10 – 50 °C

### 7.3. Specific end use(s)

The identified uses for this product are detailed in section 1.2.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### Personal protective equipment:

Safety glasses. Wear recommended personal protective equipment. Gloves.

#### Materials for protective clothing:

Wear suitable protective clothing and gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

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### Respiratory protection:

In case of inadequate ventilation wear respiratory protection.

### Personal protective equipment symbol(s):



### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Colour	: Violet.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 500 (500 – 700) mPa.s
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

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### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### Proprietary (Dimethacrylate)

LD50 oral rat	10837 mg/kg Source: NLM, THOMSON
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#### Proprietary (Oligomer)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
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#### Proprietary (Acrylate)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
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LD50 dermal rat	2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
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#### Proprietary (Photoinitiator)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: EU Method B.1 (Acute Toxicity (Oral))
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LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: other:92/69/EEC
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Skin corrosion/irritation : Not classified  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

#### Proprietary (Dimethacrylate)

NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
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#### Proprietary (Acrylate)

NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
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Proprietary (Photoinitiator)	
NOAEL (oral, rat, 90 days)	> 1000 mg/kg bodyweight Animal: rat, Guideline: other:92/69/eec

Aspiration hazard	: Not classified
Potential adverse human health effects and symptoms	: Harmful if swallowed. Irritation: severely irritant to eyes. Irritation: may cause irritation to the respiratory system.
Other information	: Likely routes of exposure: skin and eye.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment. Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.
Not rapidly degradable	

Proprietary (Dimethacrylate)	
LC50 fish 1	16.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 72h algae (1)	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h algae (2)	72.8 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	32 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Proprietary (Oligomer)	
LC50 fish 1	10.1 mg/l
EC50 Daphnia 1	> 1200 µg/l Test organisms (species): Daphnia magna
EC50 72h algae (1)	> 0.68 mg/l

Proprietary (Acrylate)	
LC50 fish 1	> 100 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 Daphnia 1	> 100 mg/l Test organisms (species): Daphnia magna
EC50 72h algae (1)	26 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h algae (2)	> 100 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Proprietary (Amide Salt)	
LC50 fish 1	> 48 mg/l (Oncorhynchus mykiss (rainbow trout))
EC50 Daphnia 1	> 30 mg/l (Daphnia magna (Water flea))

Proprietary (Photoinitiator)	
LC50 fish 1	> 0.09 mg/l Test organisms (species): other:Zebra Fish Brachydanio rerio
EC50 Daphnia 1	> 1.175 mg/l Test organisms (species): other aquatic crustacea:Daphnia Magna

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EC50 72h algae (1)	> 0.26 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i> )
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### 12.2. Persistence and degradability

Proprietary (Oligomer)	
Persistence and degradability	Not established.

### 12.3. Bioaccumulative potential

Proprietary (Dimethacrylate)	
Partition coefficient n-octanol/water (Log Pow)	1.88 Source: ChemIDplus

Proprietary (Oligomer)	
Partition coefficient n-octanol/water (Log Pow)	3.39
Bioaccumulative potential	No bioaccumulation data available.

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Component	
Proprietary (Oligomer) (72869-86-4)	PBT: not relevant – no registration required

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Avoid release to the environment. Comply with applicable regulations for solid waste disposal. Dispose in a safe manner in accordance with local/national regulations.
Additional information	: Clean up even minor leaks or spills if possible without unnecessary risk. Consult an expert on waste disposal or treatment.
Ecology - waste materials	: Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.2. UN proper shipping name</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated



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### 14.5. Environmental hazards

Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
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No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

#### Inland waterway transport

Not regulated

#### Rail transport

Not regulated

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

#### 15.1.2. National regulations

##### Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG)  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG)

Water hazard class (WGK) : WGK 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

##### Netherlands

SZW-lijst van kankerverwekkende stoffen : Soybean oil, epoxidized, acrylate is listed

SZW-lijst van mutagene stoffen : None of the components are listed

SZW-lijst van reprotoxische stoffen – Borstvoeding : None of the components are listed

SZW-lijst van reprotoxische stoffen – : None of the components are listed

Vruchtbaarheid

SZW-lijst van reprotoxische stoffen – Ontwikkeling : None of the components are listed

##### Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product  
Pregnant/breastfeeding women working with the product must not be in direct contact with the product

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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### SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BLV	Biological limit value
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
EC-No.	European Community number
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Aquatic Chronic 4	Hazardous to the aquatic environment – Chronic Hazard, Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B

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Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A
STOT RE 1	Specific target organ toxicity – Repeated exposure, Category 1
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

SDS EU (REACH Annex II) Photocentric Amended

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.